

MULTAN80 (Main, Fiske, Hull, Lessinger, Germain, Declercq & Woolfson, 1980). Refinement by full-matrix least squares with anisotropic temperature factors for non-H atoms. Function minimized $\sum w[(|F_o|)^2 - (|F_c|)^2]^2$ with $w = 1/[\sigma^2(F_o) + 0.007(F_o)^2]$, $\sigma(F_o)$ determined from counting statistics. All H atoms were located from difference map and refined isotropically. Final discrepancy indices $R = 0.055$, $wR = 0.053$, $S = 1.132$ for 1539 reflexions with $F > 3\sigma(F)$. Maximum $\Delta/\sigma = 0.08$ in final least-squares cycle. Final difference Fourier map showed no residuals greater than $0.44 \text{ e } \text{\AA}^{-3}$. All calculations were performed using a Panafacom computer with **RCRYSTAN** (Rigaku Corporation, 1985). Atomic scattering factors from *International Tables for X-ray Crystallography* (1974).

Final atomic parameters are listed in Table 1.* The bond lengths and angles are given in Table 2.

* Lists of structure amplitudes, anisotropic thermal parameters and H-atom coordinates have been deposited with the British Library Document Supply Centre as Supplementary Publication No. SUP 52569 (8 pp.). Copies may be obtained through The Technical Editor, International Union of Crystallography, 5 Abbey Square, Chester CH1 2HU, England.

Fig. 1 shows the thermal-ellipsoid plot of the molecule with atomic labelling, Fig. 2 the crystal structure.

Related literature. The title compound is obtained from photoreaction of benzonitrile and phenylacetylene in CH_3OH . See also Adam & Klug (1985) for the preparation of related compounds.

References

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(2*S,6R*)-6-Carboxymethyl-2-hydroxy-4,4-dimethyl-2-phenylmorpholinium Chloride Hemihydrate

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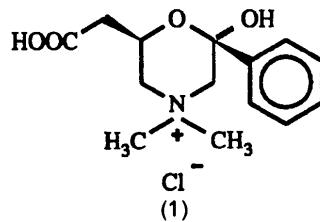
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Abstract. $\text{C}_{14}\text{H}_{20}\text{NO}_4^+\cdot\text{Cl}^-\cdot\frac{1}{2}\text{H}_2\text{O}$, $M_r = 310.8$, monoclinic, $P2_1$, $a = 15.425(2)$, $b = 8.725(2)$, $c = 11.490(3) \text{ \AA}$, $\beta = 90.61(2)^\circ$, $V = 1546.2(10) \text{ \AA}^3$, $Z = 4$, $D_x = 1.335 \text{ g cm}^{-3}$, $\lambda(\text{Cu } K\alpha) = 1.54184 \text{ \AA}$, $\mu = 23.6 \text{ cm}^{-1}$, $F(000) = 660$, $T = 299 \text{ K}$, $R = 0.037$ for 3027 observations (of 3394 unique data). The cation contains a morpholinium ring in a chair conformation. Attached at the two respective chiral centers are a carboxymethyl and a phenyl group, which are *cis* and diequatorial. There are two forms of the cation, which differ in the morpholinium $\text{O}-\text{C}-\text{C}-\text{COOH}$ torsion angle by $122.4(5)^\circ$ [*A*, $72.7(4)$ and *B*, $175.1(3)^\circ$]. In cation *A*, the carboxyl H is in the *syn* or *Z* conformation, and in cation *B*, it is in the *anti* or *E* conformation. In both cases, the carboxy groups form nearly linear $\text{O}-\text{H}\cdots\text{Cl}^-$ contacts, with $\text{O}\cdots\text{Cl}$ distances $2.982(3) \text{ \AA}$ for molecule *A* and $2.956(3) \text{ \AA}$

for molecule *B*. The hydroxy group of the *A* molecule donates a hydrogen bond of $\text{O}\cdots\text{O}$ length $2.668(4) \text{ \AA}$ to the water molecule, and the hydroxy group of molecule *B* forms a bifurcated contact involving a chloride ion [$\text{O}\cdots\text{Cl}$ $3.324(2) \text{ \AA}$] and the carboxy carbonyl oxygen of molecule *A* [$\text{O}\cdots\text{O}$ $3.096(3) \text{ \AA}$].

Experimental. Colorless needles of (1), m.p. 468 K , were synthesized from sodium (*R*)-norcarnitine and chloroacetophenone in isopropyl alcohol followed by



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